RISO, INC.
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Technical Information

TO: Dealer Technical Department PAGE: 1/2

FROM: Rick Church, RISO, Inc. Technical Dept. DATE: 8/3/88

SUBJECT: **Clamp Motor Guide Redesign** ISSUE: T-25

MODEL: 2700, 3500

The Clamp Motor Guide, Clamp Cushion and the Clamp Solenoid Spiral Pin have been redesigned to improve installation and to reduce noise.

The part descriptions and numbers that the new design will replace are as follows:

OLD PART		REPLACED BY			
PART#	DESCRIPTION	PART#	DESCRIPTION	DEALER NET	SUGGESTED RETAIL
007-11131-108	Clamp Motor Guide	007-11181-008	Stopper Bracket	0.75	1.35
007-11129-006	Cushion; Clamp Motor	007-11182-101	Cushion Bracket	0.40	0.75
No listing	Spiral Pin	002-12502-000	Pin;Plunger	0.20	0.35

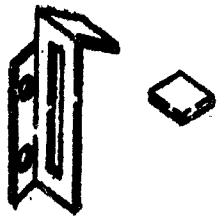
The new parts have been installed in all the 2500 models and in the 3500 models starting with serial #90430011.

RISO, Inc. spare parts inventory will only carry the new style parts. Therefore, we request that you enter the new parts information in the 2700 parts listing and pricing book.

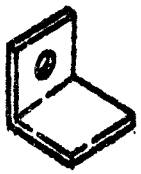
See reference illustration on page 2.

Dealer please copy: Parts ordering department
RISO Trainei Technical Rep.
Other Branch Locations

OBSOLETE PART



REPLACED BY

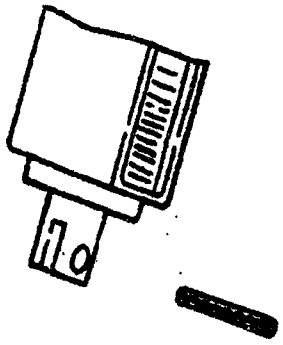


Stopper; Bracket
007-11181-008

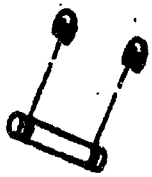
Cushion; Bracket
007-11182-101

Clamp Motor Guide
007-11131-108

Clamp Motor; Cushion
007-11129-006

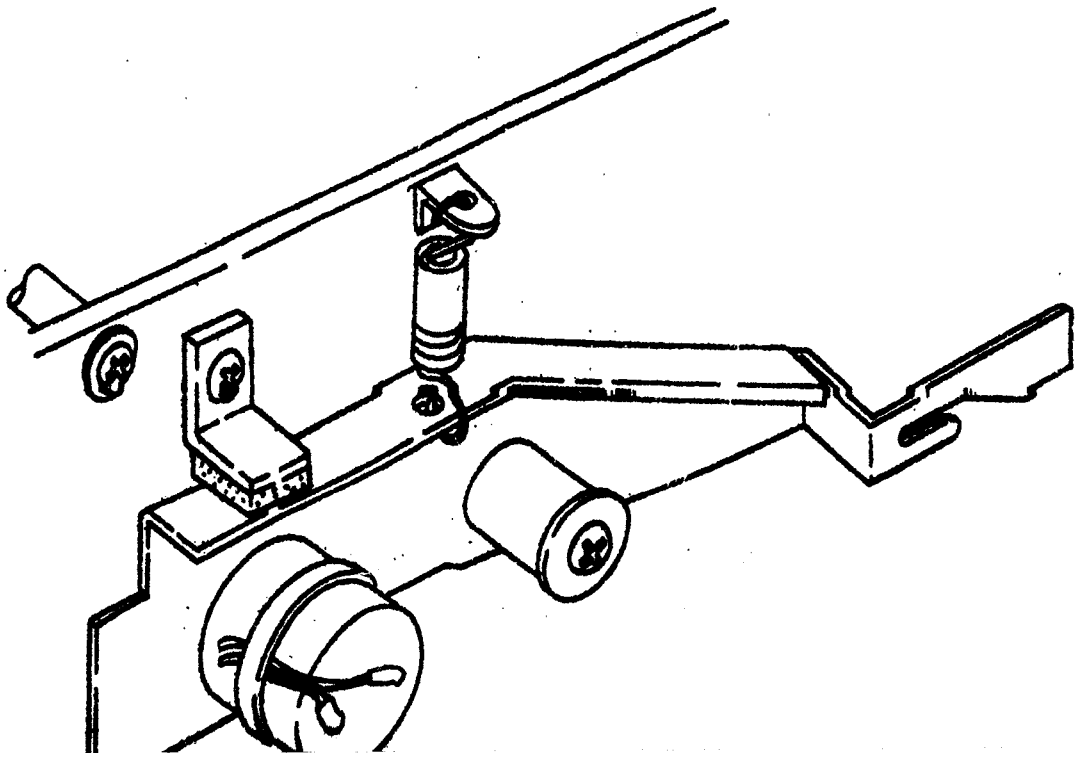


Spring Pin



Pin; Plunger
002-12509-000

INSTALLATION

PIN - To install remove the spring pin. Insert new pin and secure it with E-Rings.

STOPPER BRACKET - To install remove old style clamp motor guide. Attach the new cushion to the stopper bracket to the side frame. (See figure below).